



September 9, 2010

Reference: Safety Notification Regarding WEINIG Equipment

Dear Operations Manager:

The Weinig Safety Program has some recent changes worth notification within

A red rectangular warning sign with a yellow triangle containing a black exclamation mark in the top left corner. The word "DANGER" is written in large, bold, white capital letters across the top. Below this, the sign contains several paragraphs of black text providing safety instructions and a list of nine numbered safety rules. At the bottom, the text "BE CAREFUL ! - BE ALERT ! BE SAFETY CONSCIOUS !" is written in bold black capital letters.

**DANGER**

This machine can cause serious injuries if all safety precautions are not taken or if the machine is used improperly or used by unqualified, untrained or careless personnel.

**ONLY** duly trained and alert personnel should attempt to maintain, service or operate this machine.

Be constantly alert to possible safety hazards on or around this machine.

Become completely familiar with the operating instructions and all safety instructions supplied with the machine before attempting to do anything with or to the machine.

Turn the machine off at the first sign of any problem.

1. Do not attempt to clean, clear, set-up, adjust, operate or work on this machine unless thoroughly trained in its safe operation and maintenance.
2. All machine components and parts such as cut-off switches, guards, covers, pressure and feed wheels, rollers, gears, shoes, chipbreakers, control surfaces, holddowns, guides, hoods, etc. have been installed for your protection and proper machine function. Do not operate machine without these devices in place and properly adjusted.
3. Do not wear gloves or loose clothing to avoid being pulled into the machine. Remove wristwatch and jewelry. Long hair should be protected under a head cover.
4. Wear proper ear and eye protection or face shield when the machine is in operation. Do not expose your eyes or face to the danger of flying sawdust, debris or wood particles.
5. Keep your hands well away from the feed works area and all moving parts, particularly the cutting spindles, feedgear and rollers. For short stock feeding, a hopper feeder should be used.
6. Hoods, doors and covers must not be opened until the machine has been switched off, all moving and rotating parts such as tools, feed rollers, etc. have come to a complete stop. Do not rely on the brakes. Make sure the machine cannot be accidentally restarted by using lockout/tagout.
7. Before attempting to perform maintenance, clean, clear, reach into, investigate any problems, make any repairs or adjustments to the machine, switch the machine off and make sure all moving and rotating parts have come to a complete stop. Make sure the machine cannot be accidentally restarted by using lockout/tagout.
8. The feed system prevents kickback. Proper height and width setting of the feed rollers in accordance with the width and the height of the workpiece is essential to ensure sufficient pressure. Do not raise the feed mechanism while there are still workpieces in the machine and the tools are still rotating. Feed only workpieces with uniform width and height, one after the other. Do not use underdimensioned workpieces. Only long workpieces of the same width and thickness and without cracks may be used to push out short workpieces (too short for complete throughfeed). Stay clear of feed and discharge areas during machine operation. Never stand directly behind a board being fed into the moulder. If the machine is not properly maintained, adjusted and operated, "kickback" can occur.
9. Maximum projection for a knife of 1/4" thick steel should be 3/4"; 5/16" steel should not project more than 1-1/2". Check clearance before starting the spindles.

**BE CAREFUL ! - BE ALERT !  
BE SAFETY CONSCIOUS !**

this message broadcast. The most recent ANSI B11 standards have been integrated with ISO standards with many important requirements. The now international safety rules describe the responsibilities of the machine builder and the employer using the machine. It is important that we all work together for safe machine operation. This, of course, includes the set up and use of used machines for safety and efficiency. In summary, all parties involved have important requirements for safety and to reduce risks.

The most recent operator manuals of Weinig provide better instructions with clear safety information along with better risk warnings and messaging. New warning decals that are harmonized with ISO, ANSI, and EN are coming soon to better inform the user of possible safety risks. You may contact our Parts Department to replace worn out decals or ones that may be difficult to read.

Weinig users may rely upon Weinig for the necessary support for all service and training activities that the ANSI General Safety

requirements and ISO stipulate. Our service organization is pleased to provide field training and service support to help the user maintain their equipment.

please continue →

**Michael Weinig Inc.**

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Important spare parts support, quality tooling and diagnostic support for our customers continues as a known Weinig strength. Operator schools conducted in the Mooresville facility support our machine users with their efforts to train their staff for safe operation and producing in the best productivity mode.

An often missed but important issue is the reduced workman's compensation rates that our customers earn with safe running machines. A good example is the older moulder that functions fine and produces a good product. It may have hidden potential problems that may spoil a good safety record and may impact all employees that may experience a nearby injury. Safety does pay a dividend.

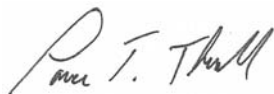
If for any reason you no longer have the original operator's or parts manual, we will provide you with a copy for a small charge. Please advise us of the particular model and serial number of the machine which you need a replacement manual.

Please visit our website [www.weinigusa.com](http://www.weinigusa.com) for information under our "Services" section. Important news and bulletins are provided and include a safety information tab. A selection of safety labeling will provide a path to [www.safetylabel.com](http://www.safetylabel.com) for Clarion expertise on safety signs and help with your needs for unique facility safety warnings.

Michael Weinig, Inc. believes very strongly in safety in the workplace. Please contact us at any time for services that are available to our customers.

Yours truly,

Michael Weinig, Inc.

A handwritten signature in cursive script, appearing to read "Lance Thrall".

Lance Thrall  
VP Safety Services

LT/ccc